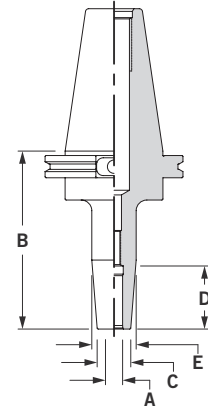




CAT40 Shrink Fit Holders

Shrink Fit Holders require a shrink fit machine which expands the bore when heated to accept a cutting tool. Once cooled the tool is held securely over the entire length of the shank resulting in superior gripping force with minimal runout.

- Concentric to .0002" TIR for increased cutting tool life
- Balanced to G2.5 @ 25000 RPM
- Through spindle coolant ready
- Designed with high rigidity and maximum grip



Standard Style

CAT40 Shrink Fit Holders						
Taper	Size A	Gage Length (B)	C	D	E	Part #
CAT40	1/8	3.15	.39	—	—	RC4SF0125315
CAT40	3/16	3.15	.39	—	—	RC4SF0187315
CAT40	1/4	3.15	.83	1.38	1.06	RC4SF0250315
CAT40	1/4	5.12	.83	1.38	1.06	RC4SF0250512
CAT40	1/4	6.30	.83	1.38	1.06	RC4SF0250630
CAT40	5/16	3.15	.83	1.38	1.06	RC4SF0312315
CAT40	5/16	5.12	.83	1.38	1.06	RC4SF0312512
CAT40	5/16	6.30	.83	1.38	1.06	RC4SF0312630
CAT40	3/8	3.15	.94	1.57	1.26	RC4SF0375315
CAT40	3/8	5.12	.94	1.57	1.26	RC4SF0375512
CAT40	3/8	6.30	.94	1.57	1.26	RC4SF0375630
CAT40	7/16	3.15	.94	1.57	1.26	RC4SF0437315
CAT40	7/16	5.12	.94	1.57	1.26	RC4SF0437512
CAT40	7/16	6.30	.94	1.57	1.26	RC4SF0437630
CAT40	1/2	3.15	.94	1.77	1.26	RC4SF0500315
CAT40	1/2	5.12	.94	1.77	1.26	RC4SF0500512
CAT40	1/2	6.30	.94	1.77	1.26	RC4SF0500630
CAT40	5/8	3.15	1.06	1.77	1.34	RC4SF0625315
CAT40	5/8	5.12	1.06	1.77	1.34	RC4SF0625512
CAT40	5/8	6.30	1.06	1.77	1.34	RC4SF0625630
CAT40	3/4	3.15	1.30	2.17	1.65	RC4SF0750315
CAT40	3/4	5.12	1.30	2.17	1.65	RC4SF0750512
CAT40	3/4	6.30	1.30	2.17	1.65	RC4SF0750630
CAT40	1	3.94	1.73	2.17	2.09	RC4SF1000394
CAT40	1	5.12	1.73	2.17	2.09	RC4SF1000512
CAT40	1	6.30	1.73	2.17	2.09	RC4SF1000630
CAT40	1-1/4	3.94	1.73	2.17	2.09	RC4SF1250394
CAT40	1-1/4	5.12	1.73	2.17	2.09	RC4SF1250512
CAT40	1-1/4	6.30	1.73	2.17	2.09	RC4SF1250630